

GEMINI® - G AND GB*

Gas/Brazing

Pink flux coating or bare

For all metals, stainless, copper, bronze, brass, monel, steel, cast iron, nickel and all alloys (no white metal).

FEATURES

- High strength 88,000 psi
- Very simple to use
- Over 55% pure silver
- Excellent wetting
- Thin flow and build up
- Ideal for food service
- Excellent stainless color match
- Very low temperature
- Durable flux coating
- Cadmium free

CHARACTERISTICS

GEMINI-G combines low temperature, thin flow and high strength, resulting in an ideal brazing alloy for maintenance repair work. **GEMINI-G** contains well over 55% silver and no cadmium. It is outstanding for use on difficult to braze materials, such as stainless steel and other heat sensitive parts.

The outstanding wetting action of **GEMINI-G** makes it ideal for all types of joints, such as lap, tee, fillet or butt. It is exceptionally easy to use in dissimilar metal applications.

APPLICATION

Clean joint thoroughly. Align parts and heat broadly along joint. Melt some flux on to the work and begin feeding alloy. Do not heat to the point of causing a color change in the metal. Extra **GEMINI FLUX** will protect stainless steel. Wash flux with warm water.

7

TECHNICAL

Use carburizing flame

Temperature: 1090°F (588°C)

Use with **GEMINI FLUX**

Sizes:

Inches:	3/64	1/16	3/32
(mm):	(1.2)	(1.6)	(2.4)

3/64 inch (1.2mm) **GEMINI-G** only

***GEMINI-GB** bare (No flux coating)

