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GEMINI® - I

Shielded Metal Arc Welding
(SMAW-Stick)

For joining or cladding. Nickel alloys, stainless steels, carbon steels and Inconels.
Also dissimilar combinations.

ARC AC/DC

All Positions

FEATURES

CHARACTERISTICS

GEMINI-I is excellent for joining and cladding steels to resist high heat and corrosion. It will also resist crevice corrosion and pitting. Suitable for welding Inconels as well as dissimilar steel combinations.

APPLICATION

Remove damaged metal. Surface must be clean. Use short arc. Warm cold metal to room temperature.

TECHNICAL

AC/DC

Inches:	3/32	1/8
(mm):	(2.4)	(3.2)

Amps:	60	90
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With DC use reverse polarity. (DCEP)

