

GEMINI® - S, SA* AND SR**

Solder/Torch, Iron, Furnace

For all metals; stainless, copper, bronze, brass, monel, cast iron, nickel, and all alloys (no white metals).

FEATURES

- High strength 16,000 psi
- Easy to use
- Very low temperature
- No cadmium or lead
- Stainless color match
- Use acid or neutral flux
- Ideal for food service
- Corrosion resistant
- No zinc or antimony
- Stays bright
- High silver content

CHARACTERISTICS

GEMINI-S has a great variety of all purpose characteristics. In maintenance many metal repairs can be made with a low temperature solder-like material.

GEMINI-S produces high strength joints that resist corrosion and stay bright.

No low cost metals such as lead, zinc, antimony or cadmium are used in this unusual product. The high silver content and flux make **GEMINI-S** a universal metal mending tool for hundreds of maintenance application.

APPLICATION

Clean joint thoroughly. Apply **GEMINI SOLDER FLUX** (or neutral flux). Apply heat indirectly by any heat source. Feed **GEMINI SOLDER** when temperature melts alloy. Make certain heat is sufficient to draw the alloy through the entire joint.

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TECHNICAL

Temperature: 420°F (215°C)

Sizes:

Inches: 1/16 1/8
(mm) (1.6) (3.2)

Use with **GEMINI SOLDER FLUX (acid)** or **GEMINI NEUTRAL SOLDER FLUX (rosin)**.

GEMINI-SA* contains an acid flux core

GEMINI-SR** contains a rosin flux core

GEMINI-SR only available in 1/16 (1.6)