

GEMINI® - SSP

Solder Paste/Torch, Iron, Furnace

For all metals, including brass, monel, cast iron, stainless, copper, bronze, nickel and all alloys (no white metals).

FEATURES

- Wipe on application
- Minimum preparation
- Fast & certain results
- May be preplaced
- Acid type flux pre-mixed
- Simple to apply

CHARACTERISTICS

GEMINI-SSP is a high strength (16,000 psi) silver solder powder premixed in a flux paste. It can be used to join all similar and dissimilar metals (except white metals). It is especially suitable where the part form allows it to be easily preplaced in joint locations that are hard to reach by conventional methods. Lead free.

APPLICATION

Clean joint thoroughly. Paint solder paste on all surfaces to be joined. Heat slowly and avoid overheating. In furnace use 20% higher temperature. When flux rises to surface and darkens, job is done. Remove excess flux with warm water.

TECHNICAL

Temperature: 420°F (215°C)
Size: 1lb. (454 gm) container

GEMINI® - SCA

Solder Paste/Torch, Iron, Furnace

For all metals including brass, monel, cast iron, stainless, copper, bronze, nickel and all alloys (no white metals).

FEATURES

- May be preplaced
- Flux premixed
- Simple to apply
- Wipe on application
- Minimum preparation
- Fast & certain results

CHARACTERISTICS

GEMINI-SCA is a non-silver lead bearing solder/flux paste with strength (8,000 psi) for all conventional soldering jobs. The cream-like texture makes it ideal for tinning or for jobs that are too difficult to solder. It is simply painted on the surface and heat applied by torch, iron or furnace. It is not recommended for potable water systems.

APPLICATION

Clean joint thoroughly. Paint solder paste on all surfaces to be joined. Heat slowly and avoid overheating. In furnace use 20% higher temperature. When flux rises to surface and darkens, job is done. Remove excess flux with warm water.

TECHNICAL

Temperature: 370°F (188°C)
Size: 4lb. (1814 gm) container