

# OLYMPIA® - G

Green flux coating

Gas/Brazing

For cast iron, steels, brass, bronze. Exceptional for building-up sections and surfacing (no white metals).

## FEATURES

- High strength 87,000 psi
- Durable flux coating
- Shock resistant
- Work hardens with use
- Excellent wetting on dirty surfaces
- Fast deposit rate
- Low application temperature
- Excellent for build-up
- Easy to machine, no-peeling

---

## CHARACTERISTICS

**OLYMPIA-G** produces hard and tough deposits ideal for building-up broken gear teeth, shafts, bearings, etc. The ability of **OLYMPIA-G** to work harden with use produces a low friction and long wearing surface. Deposits are made through surface alloying at very low temperatures.

In maintenance, this strong, low temperature alloy makes it possible to repair and resurface costly parts, often returning them to a condition better than new. **OLYMPIA-G** is also perfect for joining both ferrous and non-ferrous metals.

7

---

## APPLICATION

Clean joint thoroughly. Bevel cracks or heavy pieces. Keep torch at low angle and apply one drop at a time using the torch heat to assure bond and flow. Preheat heavy or complex sections.

---

## TECHNICAL

Use neutral flame

Temperature: 1550°F (842°C)

Sizes:

Inches:	1/8	3/16
(mm):	(3.2)	(4.8)

Use with **BRUTUS FLUX**.

---