

# TARTAN® - AAA

Shielded Metal Arc Welding  
(SMAW-Stick)

**ARC AC/DC**

All Positions

For mild to medium grade carbon steels, all positions.

## FEATURES

- 86,000 psi strength
- 28% elongation
- Low Spatter
- Excellent out of position
- Ideal under worst conditions
- Triple deoxidized deposit
- Ultimate puddle visibility
- Micro-dense moisture resistance coating
- Runs vertical down
- Pass on pass over slag

## CHARACTERISTICS

**TARTAN-AAA** is “The welder’s choice” when strength and ease of control are needed. Welds with **TARTAN-AAA** are sound even when dirt, rust, paint, or grease are on the base metal. Triple deoxidizers in **TARTAN-AAA** make this possible.

**TARTAN-AAA** is used on low to medium alloy steels. The ultimate “welder’s choice” with excellent visibility even in restricted areas.

## APPLICATION

**TARTAN-AAA** can be used as contact or short to medium arc. Tilt 15° to 20° in direction of travel. Metals should be cleaned when possible. Can be used vertical up using weave or vertical down with stringers.

## TECHNICAL

Size and Amps AC/DC  $\pm$  50%

Inches:	1/16	3/32	1/8	5/32
(mm):	(1.6)	(2.4)	(3.2)	(4.0)
Amps:	30	50	100	120

With DC use reverse polarity. (DCEP)

