

VENUS® - G

Gas/Brazing
Bare

For all coppers, copper alloys, brass, bronze.
Thin flowing with high strength.

FEATURES

- High strength 52,000 psi
- No flux required
- Excellent thin flow
- Fast and easy to use
- No special preparation
- No clean up problems
- Economical to use
- For all copper base alloys
- Very low temperature
- May be used with propane

CHARACTERISTICS

VENUS-G features economy and speed which are as important as its strength and ductility. **VENUS-G** makes it possible to join copper, brass and bronze and enjoy all of these advantages. Only a small amount of **VENUS-G** is required to make a joint with outstanding strength.

Ideal joints are only .002 to .005 inches wide; thus, superior wetting and flow of this product is vital. **VENUS-G** is ideal for use in refrigeration, air conditioning, plumbing and electrical industries.

APPLICATION

Normally no flux is needed on copper. With brass or bronze use **GEMINI FLUX**. Heat joint broadly with a large tip. When flux liquifies or copper turns dull red, apply **VENUS-G**. Maintain heat to assure flow throughout joint.

TECHNICAL

Use neutral flame

Temperature: 1175°F (635°C)

Sizes:

Inches:	1/16	3/32	1/8
(mm):	(1.6)	(2.4)	(3.2)

Use with **GEMINI FLUX**.

