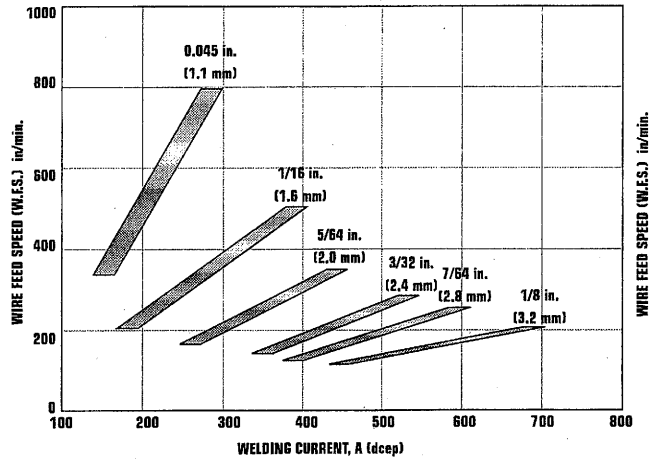
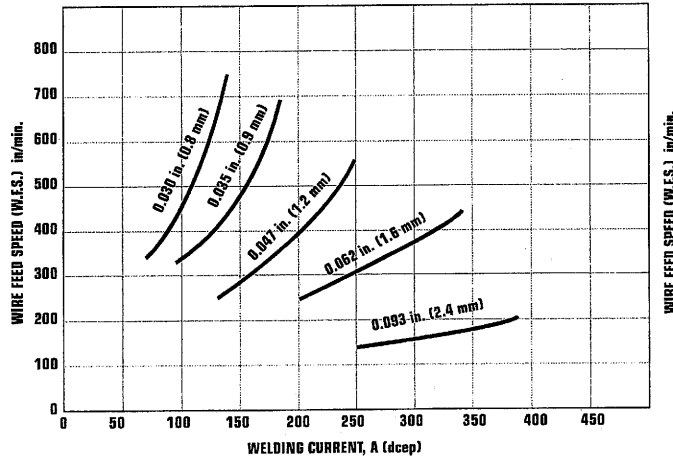


AMPS (A) VS. WIRE FEED SPEED (W.F.S)

**Typical Welding Currents vs. Wire Feed Speeds for
Carbon Steel (FCAW - gas shielded)**



**Typical Welding Currents vs. Wire Feed Speeds for
Aluminum (GMAW)**



NOTE: AMPS (A) and Wire Feed Speed (W.F.S.) are in direct correlation. Increase in wire feed speed increases AMPS, etc.